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Chook

D350-591-312
Job Sheet 173607-A



5109756

Part No: D350-591-312

Job Qty: *2* Ea

Part Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 7/20/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3572-1 JLM IPP Rev:C 08-04-02 ECN1163 DD verified by:EC IPP Rev:D 08-04-08 ECN1164 DD verified by:eC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via:

7115

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
220	Powdercoat	2 pcs		7/20/18	0.00	0.60	Powdercoat1		<i>51-12-10</i>
230	HandFinish	2 pcs		7/20/18	0.00	0.37	HandFinish3		<i>512818-12-11</i>
240	QC	2 pcs		7/20/18	0.00	0.00	QC3		<i>DEC 17 2018 68</i>
250	Packaging	2 pcs		7/20/18	0.00	0.00	Packaging1-3		<i>DEC 19 2018 9-89</i>
260	QC	2 pcs		7/20/18	0.00	0.00	QC4		<i>46 JAN 2 2019 9-89</i>
265	DC	2 pcs		7/20/18	0.00	0.00	DC		<i>46 JAN 2 2019 9-89</i>
270	Packaging	2 pcs		7/20/18	0.00	0.00	Packaging3-1		<i>46 JAN 2 2019 9-89</i>
280	QC21-FG	2 Ea		7/20/18	0.00	0.00	QC21		<i>46 JAN 2 2019 9-89</i>

Part Op 220 - START TIME: *8:20* OVEN TEMPERATURE: *520°* FINISH TIME: *8:50*
Descriptions: 265 - Photocopy bluefile and type labels as per PPP D350-591-312 CHG001
270 - Identify and pack for shipping as per PPPD350-591-312 Location :FG072

JAN 02 2019

wing walk. 1138963

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	4 Ea (2 ea)	250-Packaging	<i>5101329</i>
AN4-13A	Bolt	16 Ea (8 ea)	250-Packaging	<i>5115326</i>
AN5-36A	Bolt	4 Ea (2 ea)	250-Packaging	<i>5099504</i>
D2230-3	Mounting Lug	8 Ea (4 ea)	250-Packaging	<i>5127811</i>
D2618	Bushing	4 Ea (2 ea)	250-Packaging	<i>5134950</i>
D2856-400- <i>720</i>	Abrasion Strip 4" Wide (Per Foot)	2.4000 Ea (1.2 ea)	250-Packaging	<i>5104554</i>
D3235-1	Mounting Lug	4 Ea (2 ea)	250-Packaging	<i>5113205</i>
D3278-041	Support Assembly	2 Ea (1 ea)	250-Packaging	<i>5118822</i>
MS21042L3	Nut	4 Ea (2 ea)	250-Packaging	<i>5132364</i>
MS21042L4	Nut	16 Ea (8 ea)	250-Packaging	<i>5112434</i>
MS21042L5	Nut	4 Ea (2 ea)	250-Packaging	<i>5093592</i>
NAS1149D0363J	Washer	8 Ea (4 ea)	250-Packaging	<i>5107180</i>
NAS1149D0463J	Washer	32 Ea (16 ea)	250-Packaging	<i>5092780</i>
NAS1149D0563J	Washer	8 Ea (4 ea)	250-Packaging	<i>5050055</i>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
250-Packaging	AN3-35A	4	373	0
	AN4-13A	16	756	0
	AN5-36A	4	318	0
	D2230-3	8	179	0
	D2618	4	155	0
	D2856-400	2	257	0
	D3235-1	4	259	0
	D3278-041	2	0	0
	MS21042L3	4	3,077	0
	MS21042L4	16	4,437	0
	MS21042L5	4	820	0
	NAS1149D0363J	8	2,097	0
	NAS1149D0463J	32	6,590	0
	NAS1149D0563J	8	1,526	0
Part Specifications				
Specifications could not be found.				

Plex 9/26/18 8:50 AM dart.leroux.jason



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Container No: S113650



Part: D350-591-312

Job No: 173607-A

Serial No/Batch: S109756

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 11 of FAA, STC SH967NE 04/12/21, BRAZIL 19

Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
	X					D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
		X				D350-591-215	Heli-Access-Step™, Short Step – Low Skid, LH
			X			D350-591-216	Heli-Access-Step™, Short Step – Low Skid, RH
				X		D350-591-311	Heli-Access-Step™, Long Step – High Skid, LH
					X	D350-591-312	Heli-Access-Step™, Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0463J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.